



VideoCheck-S



Datum 11.11.2020
Zeit 10:58:14
Benutzer
Kunde VOLLMER VGrind 340S
ArtNr SC end mill
BA/Teile-Nummer 1
Pruefer
Bemerkungen Measure to Actual Ce

SYM	Ist	Soll	Otol	Utol	Abw	Tol		Bez
#####	DMIS-File							
Dst	0.0533	0.0500	0.0050	-0.0050	0.0033	+++		0
Dst	0.0525	0.0500	0.0050	-0.0050	0.0025	++		10
Dst	0.0523	0.0500	0.0050	-0.0050	0.0023	++		20
Dst	0.0522	0.0500	0.0050	-0.0050	0.0022	++		30
Dst	0.0527	0.0500	0.0050	-0.0050	0.0027	+++		40
Dst	0.0525	0.0500	0.0050	-0.0050	0.0025	++		50
Dst	0.0522	0.0500	0.0050	-0.0050	0.0022	++		60
Dst	0.0523	0.0500	0.0050	-0.0050	0.0023	++		70
Dst	0.0524	0.0500	0.0050	-0.0050	0.0024	++		80
Dst	0.0531	0.0500	0.0050	-0.0050	0.0031	+++		90
Dst	0.0525	0.0500	0.0050	-0.0050	0.0025	+++		Average Radius
Dst	0.0522	0.0500	0.0050	-0.0050	0.0022	++		Minimum Radius
Dst	0.0533	0.0500	0.0050	-0.0050	0.0033	+++		Maximum Radius
Dst	0.0011	0.0000	0.0000	0.0000	0.0011	0.0011		R Form Max-Min
LT	0.0005	0.0000	0.0100	0.0000	0.0005	+		Runout
Y	0.2978	0.3000	0.0030	-0.0030	-0.0022	---		Dia1

