



# VideoCheck-S



Datum 06.11.2020  
Zeit 11:41:36  
Benutzer  
Kunde VOLLMER VGrind 340S  
ArtNr SC end mill  
BA/Teile-Nummer 1  
Pruefer  
Bemerkungen Measure to Actual Ce

| SYM   | Ist       | Soll   | Otol   | Utol    | Abw     | Tol    | Bez            |
|-------|-----------|--------|--------|---------|---------|--------|----------------|
| ##### | DMIS-File |        |        |         |         |        |                |
| Dst   | 0.0492    | 0.0500 | 0.0050 | -0.0050 | -0.0008 | -      | 0              |
| Dst   | 0.0485    | 0.0500 | 0.0050 | -0.0050 | -0.0015 | --     | 10             |
| Dst   | 0.0482    | 0.0500 | 0.0050 | -0.0050 | -0.0018 | --     | 20             |
| Dst   | 0.0480    | 0.0500 | 0.0050 | -0.0050 | -0.0020 | --     | 30             |
| Dst   | 0.0483    | 0.0500 | 0.0050 | -0.0050 | -0.0017 | --     | 40             |
| Dst   | 0.0489    | 0.0500 | 0.0050 | -0.0050 | -0.0011 | -      | 50             |
| Dst   | 0.0485    | 0.0500 | 0.0050 | -0.0050 | -0.0015 | --     | 60             |
| Dst   | 0.0482    | 0.0500 | 0.0050 | -0.0050 | -0.0018 | --     | 70             |
| Dst   | 0.0480    | 0.0500 | 0.0050 | -0.0050 | -0.0020 | --     | 80             |
| Dst   | 0.0476    | 0.0500 | 0.0050 | -0.0050 | -0.0024 | --     | 90             |
| Dst   | 0.0483    | 0.0500 | 0.0050 | -0.0050 | -0.0017 | --     | Average Radius |
| Dst   | 0.0476    | 0.0500 | 0.0050 | -0.0050 | -0.0024 | --     | Minimum Radius |
| Dst   | 0.0492    | 0.0500 | 0.0050 | -0.0050 | -0.0008 | -      | Maximum Radius |
| Dst   | 0.0015    | 0.0000 | 0.0000 | 0.0000  | 0.0015  | 0.0015 | R Form Max-Min |
| LT    | 0.0004    | 0.0000 | 0.0100 | 0.0000  | 0.0004  | +      | Runout         |
| Y     | 0.2976    | 0.3000 | 0.0030 | -0.0030 | -0.0024 | ----   | Dia1           |

