



VideoCheck-S



Datum 06.11.2020  
Zeit 11:29:41  
Benutzer  
Kunde VOLLMER VGrind 340S  
ArtNr SC end mill  
BA/Teile-Nummer 1  
Pruefer  
Bemerkungen Measure to Actual Ce

| SYM   | Ist       | Soll   | Otol   | Utol    | Abw     | Tol    | Bez            |
|-------|-----------|--------|--------|---------|---------|--------|----------------|
| ##### | DMIS-File |        |        |         |         |        |                |
| Dst   | 0.0503    | 0.0500 | 0.0050 | -0.0050 | 0.0003  | +      | 0              |
| Dst   | 0.0493    | 0.0500 | 0.0050 | -0.0050 | -0.0007 | -      | 10             |
| Dst   | 0.0488    | 0.0500 | 0.0050 | -0.0050 | -0.0012 | -      | 20             |
| Dst   | 0.0487    | 0.0500 | 0.0050 | -0.0050 | -0.0013 | --     | 30             |
| Dst   | 0.0488    | 0.0500 | 0.0050 | -0.0050 | -0.0012 | -      | 40             |
| Dst   | 0.0496    | 0.0500 | 0.0050 | -0.0050 | -0.0004 | -      | 50             |
| Dst   | 0.0491    | 0.0500 | 0.0050 | -0.0050 | -0.0009 | -      | 60             |
| Dst   | 0.0489    | 0.0500 | 0.0050 | -0.0050 | -0.0011 | -      | 70             |
| Dst   | 0.0487    | 0.0500 | 0.0050 | -0.0050 | -0.0013 | --     | 80             |
| Dst   | 0.0489    | 0.0500 | 0.0050 | -0.0050 | -0.0011 | -      | 90             |
| Dst   | 0.0491    | 0.0500 | 0.0050 | -0.0050 | -0.0009 | -      | Average Radius |
| Dst   | 0.0487    | 0.0500 | 0.0050 | -0.0050 | -0.0013 | --     | Minimum Radius |
| Dst   | 0.0503    | 0.0500 | 0.0050 | -0.0050 | 0.0003  | +      | Maximum Radius |
| Dst   | 0.0017    | 0.0000 | 0.0000 | 0.0000  | 0.0017  | 0.0017 | R Form Max-Min |
| LT    | 0.0001    | 0.0000 | 0.0100 | 0.0000  | 0.0001  | +      | Runout         |
| Y     | 0.2970    | 0.3000 | 0.0030 | -0.0030 | -0.0030 | 0.0000 | Dia1           |

