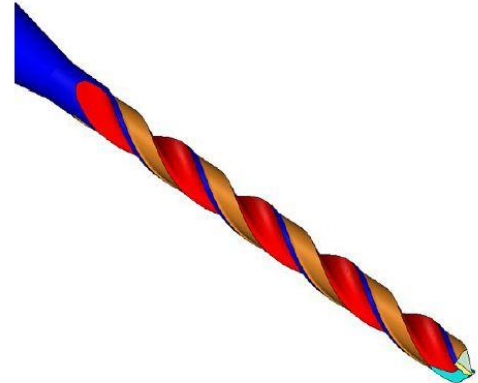


/// APPLICATION REPORT

WORKPIECE

Classification:	Rotation
Tool type:	Drill
Tool material:	Solid carbide
Diameter final:	0,3mm
Cutting length:	5,5mm
Processing time:	4min 30sec



APPLICATION

Comment:	Complete processing
Machine technology:	VGrind340S
Programming system:	Numroto
Used software options:	Simple drills (1042742), automatic measurement of work pieces (1042762), automatic wheel measurement (1042763), collision checking with 3D simulation (1042767), tool simulation (1042769)

NOTES

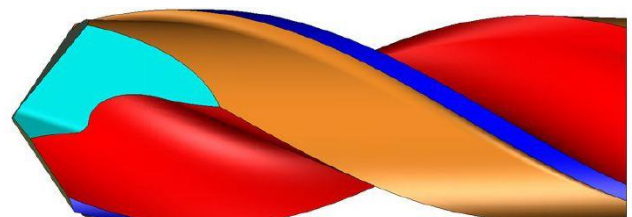
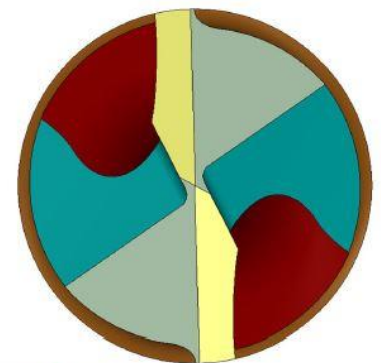
Used grinding wheels:

1. Flute: Formwheel, Ø 125mm, SD15
2. Clearance: 1A1, Ø 125mm, SD20
3. Gash Out: 1V1-45°, Ø 125mm, MD 25C
4. Tip Reliefs: 6A2, Ø 100mm, D46 – D15B – D7

Used hardware components:

1. Schaublin W15
2. Shank guide
3. Steady rest

Processing time: 4min 30s



PICTURES

